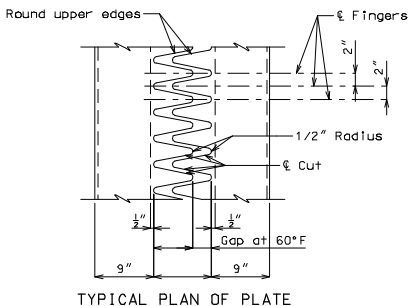


GENERAL NOTES:

Finger plate shall be cut with a machine guided gas torch from one plate. The plate from which fingers are cut may be spliced before fingers are cut. The surface of cut shall be perpendicular to the centerline of the cut. The cut shall not exceed 1/16" from the centerline of cut shall not deviate more than 1/16" from the position of centerline of cut shown. No splicing of finger plate or finger plate assembly will be allowed after fingers are cut. The expansion joint shall be fabricated and installed to the crown and grade of the roadway.



Complete joint penetration welds utilized in the fabrication of the expansion device shall be nondestructively tested by an approved method.

Bevel curb bent plate on roadway face

C C

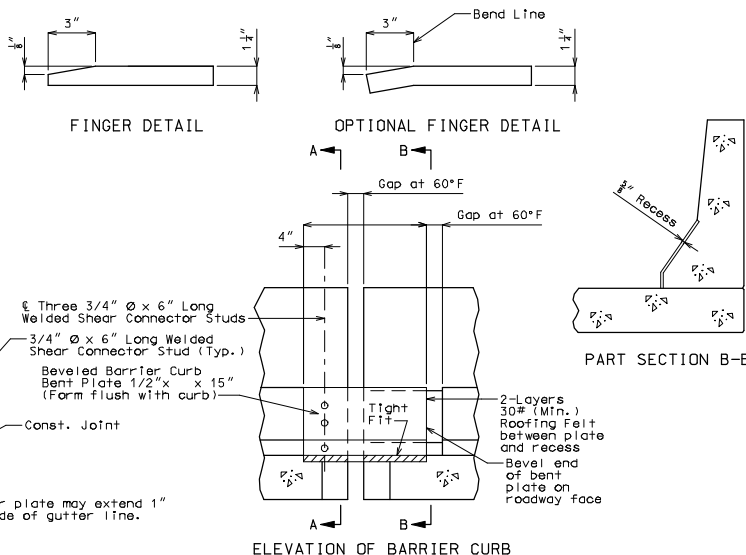
1/4"

PART ELEVATION AT END OF BEVELED CURB BENT PLATE

Bevel curb bent plate to 1/4"

1/4"

SECTION C-C



DETAILS OF FINGER PLATE EXPANSION DEVICE AT INT. BENT NO.